



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5066-13
Job Sheet 179578



Part No: D5066-13

Part Name: Placard (Load Limit)



Part Weight: 0 lbs

Job Created: 6/20/18

Due Date: 6/29/18

Type: Stock

Note: DWG REV E

Ship Via:

Job Qty: 6 ea

5089718

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Diane Baker

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	6/29/18	6/29/18	0.00	0.00	Purchasing	DAS 6 9-89	JUL 06 2018
110	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging2	DAS 6 9-89	JUL 06 2018
120	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5	9-89	38
130	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2	9-89	38
140	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21	9-89	38

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

PO 040314

JUN 25 2018

JUL 05 2018

DAS
53
9-89

JUL 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5066-13P	Cargo Hook Placards	6 pcs (1 ea)	100-Purchasing	

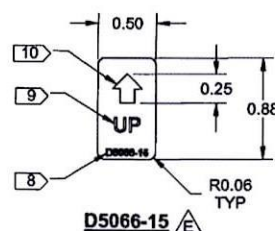
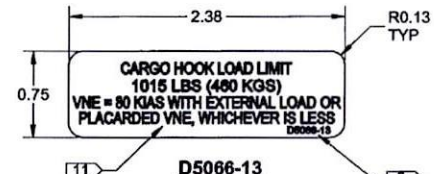
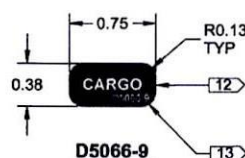
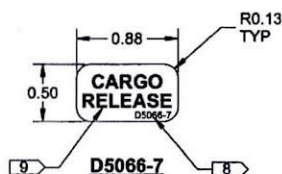
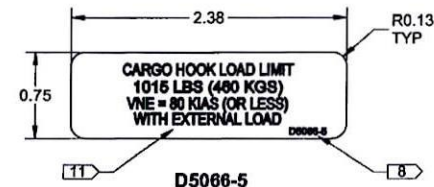
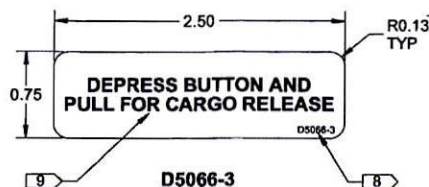
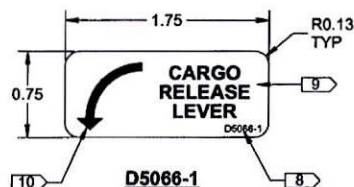
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5066-13P	6	0	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 10:00 AM dart.baker.diane



NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01lbs
- 8) 6 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 12 PT ARIAL BOLD FONT, RED TEXT ON WHITE BACKGROUND
- 10) SOLID RED ARROW ON WHITE BACKGROUND
- 11) 10 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 10 PT ARIAL BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 6 PT ARIAL FONT, WHITE TEXT ON BLACK BACKGROUND

RELEASED

2015 JUL 06
EN 15-544

REV.	DESCRIPTION	BY	DATE
E	ADDED D5066-15	AJS	15.05.13
D	ADDED D5066-13	AK	15.03.02
C	REVISED D5066-5, REVISED NOTE 11	DW	15.02.12
B	REMOVED D5066-11, REVISED MAX LOAD (ZNC1-1)	ML	14.06.03
A	NEW ISSUE	ML	14.02.18
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. E
MFG. APPR.	JLM	D5066	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CARGO HOOK PLACARDS	NTS
DATE	15.05.13	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040314

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040314

PO Date: 6/25/18

Due Date: 7/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-M 2018
JUN 25 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179564	D4085-3P	✓		Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179566	D4166-1P	✓		Placard, Max Load As per Dwg D4166 Rev. C	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	179567	D4377-1P	✓		Placard As per Dwg D4377 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179568	D4732-17P	✓		Label As per Dwg D4732 Rev. B	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	179578	D5066-13P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179579	D5066-3P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179580	D5079-1P	✓		Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
8	179581	D5418-1P	✓		Placard As Per Dwg D5418 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179582	RBD3309-1P	✓		Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
10	179583	RBD3309-3P	✓		Label, Grease Slides As Per Dwg RBD3309-3 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

JUL 05 2018

Grand Total: \$800.00

Order Notes



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46472
Date: 07/04/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D4085-3P. ✓				
6	D4166-1P. ✓	6.6667		6.6667	80.00
6	D4377-1P. ✓	13.3333		13.3333	80.00
12	D4732-17P. ✓	13.3333		13.3333	80.00
6	D5066-13P. ✓	6.6667		6.6667	80.00
6	D5066-3P. ✓	13.3333		13.3333	80.00
6	D5079-1P. ✓	13.3333		13.3333	80.00
6	D5418-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-3P. ✓	13.3333		13.3333	80.00
	PO# 040314 ✓	13.3333		13.3333	80.00
	Attn: Diane Baker ✓				
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23083		Total Amount		904.00	
Sold By:		Amount Paid		0.00	
		Amount Owing		904.00	

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38
9-89

*** **CERTIFICATE of CONFORMITY** ***

Manufacture:

Studio SL2

Purchase order #:

040314

Packing Slip#

WO# 23083

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

Decals (see PO)

Quantity:

72

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: July 4, 2019

Authority:

3m

Approval: Valerie Young

Date: (yyyy/mm/dd)

2018/07/04

Signature:

Val Y

Title:

office administrator

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38
9-89